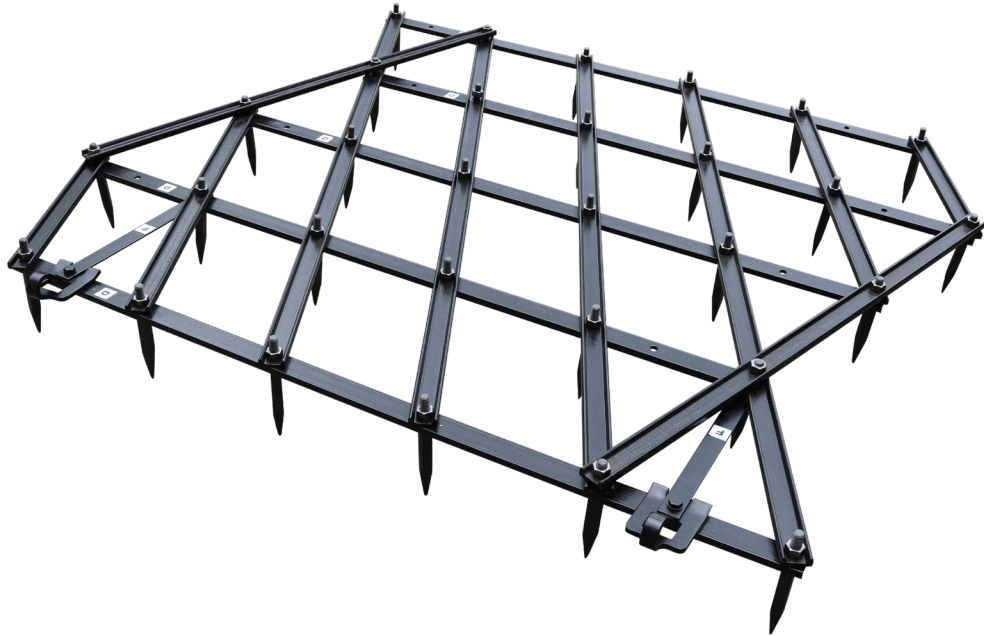




ASSEMBLY INSTRUCTIONS

FOR MODELS:

- HAR60S

PURCHASE DATE	MODEL NO.	DEALER

PARTS LIST

- A. 2x - 2 Hole Beam
- B. 2x - 3 Hole Beam
- C. 4x - 5 Hole Beam
- D. 5x - 5 Hole Beam (Short)
- E. 2x - 4 Hole Beam
- F. 2x - Hook Bar
- G. 2x - Hook Assembly
- H. 30x - Tine, Washer, & Nut

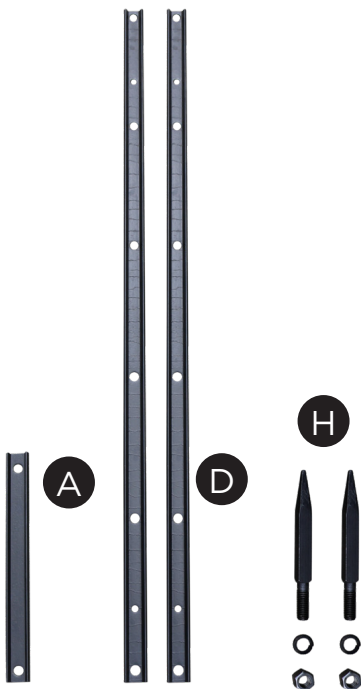
*Recommended tools: 22 mm & 16 mm spanners
or 7/8" and 5/8" spanners



ASSEMBLY INSTRUCTIONS

Parts

1. 1x Part A
- 2x Part D
- 2x Part H



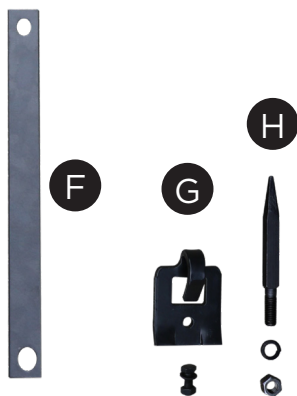
Instructions

Fasten Part A to the ends of Parts D, using H parts as shown.



Parts

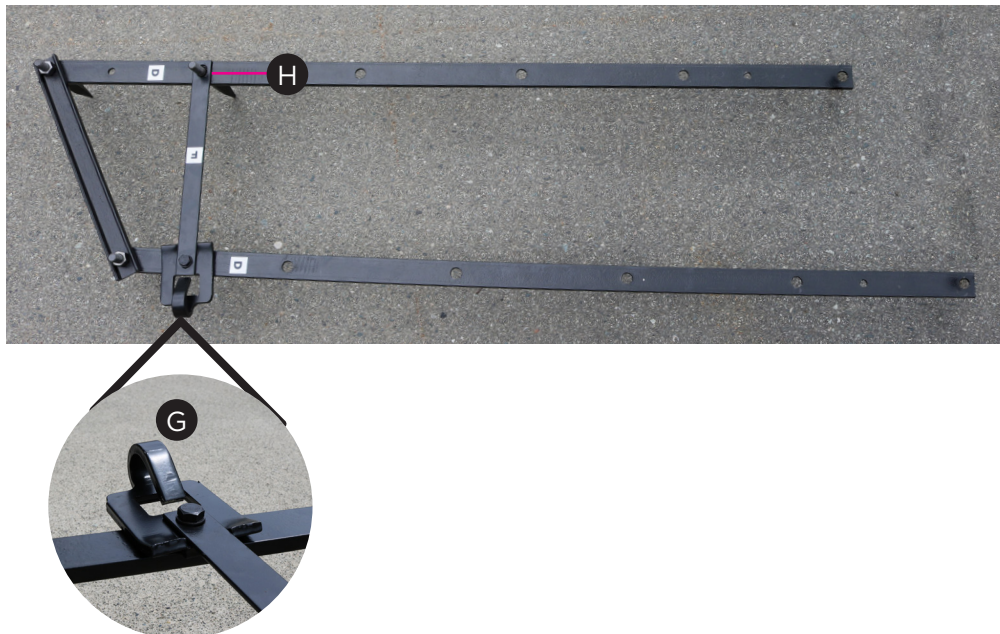
2. 1x Part F
1x Part G
1x Part H



Instructions

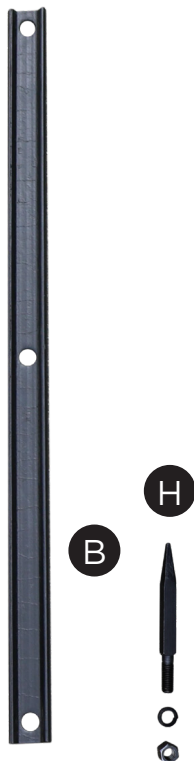
Fasten Part F to smaller hole using Part G, then using Part H hold the other side in place, as shown.

Ensure that Part G and F are assembled correctly, as shown in close-up photo.



Parts

3. 1x Part B
1x Part H



Instructions

Fasten Part B using Part H to assembly, as shown



Parts

4. 1x Part C
2x part H



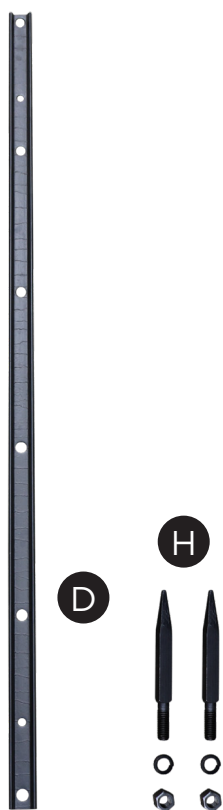
Instructions

Fasten Part C using H parts to assembly, as shown



Parts

5. 1x Part D
2x part H



Instructions

Fasten Part D using H parts to assembly, as shown



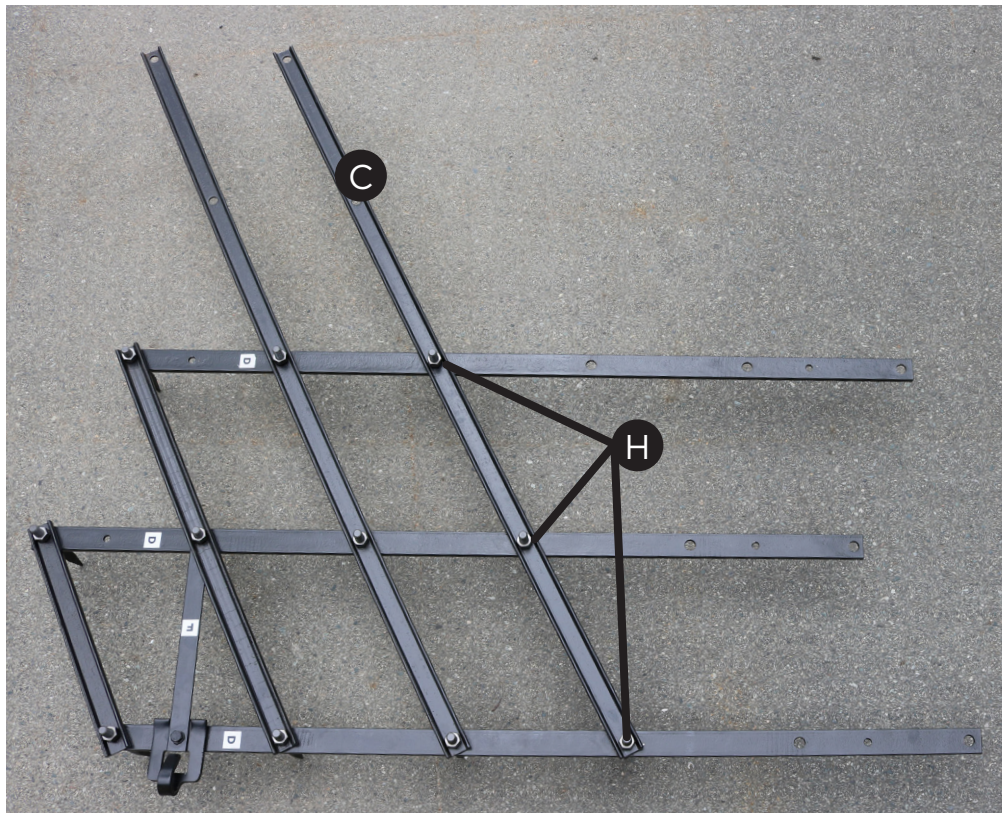
Parts

6. 1x Part C
3x Part H



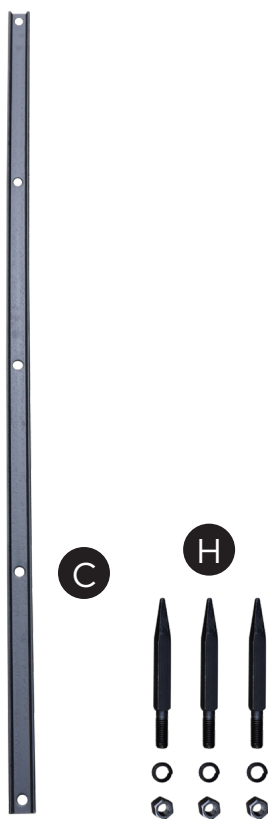
Instructions

Fasten Part C using H parts to assembly, as shown



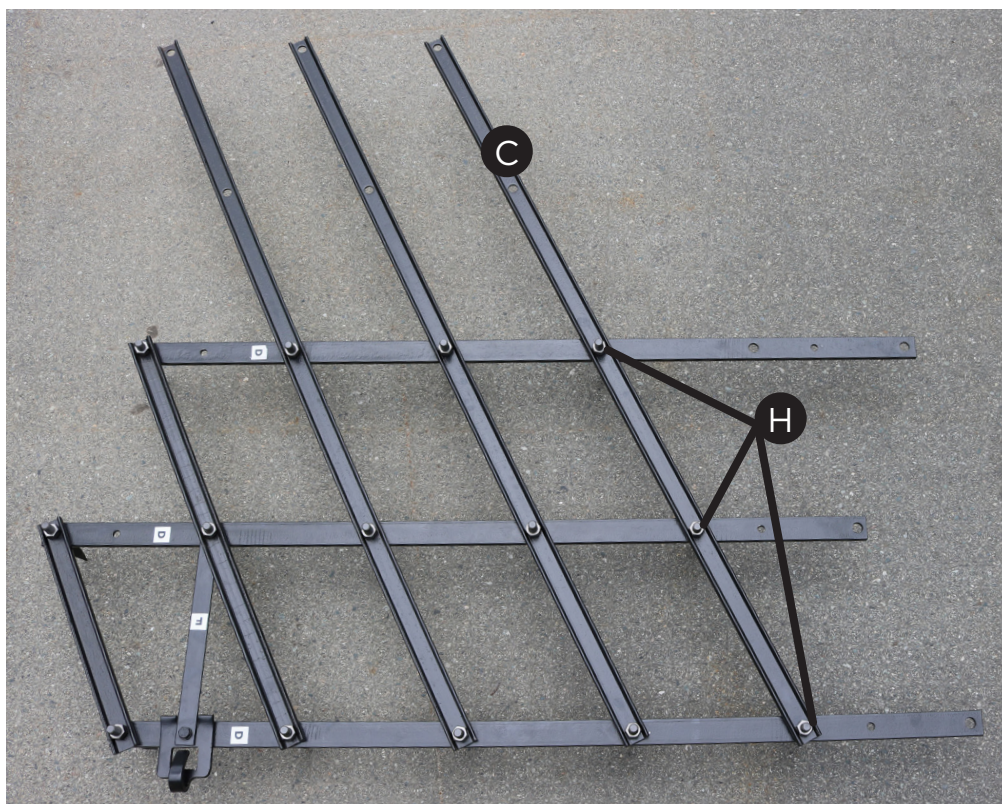
Parts

7. 1x Part C
3x Part H



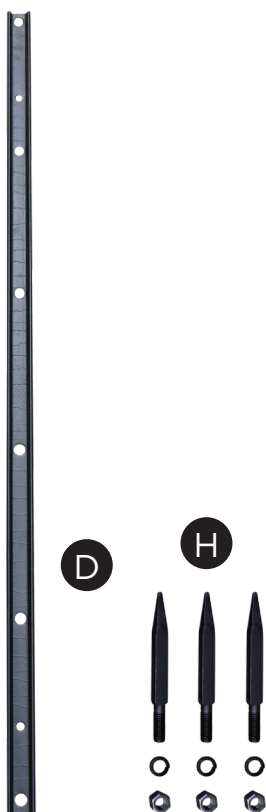
Instructions

Fasten Part C using H parts to assembly, as shown



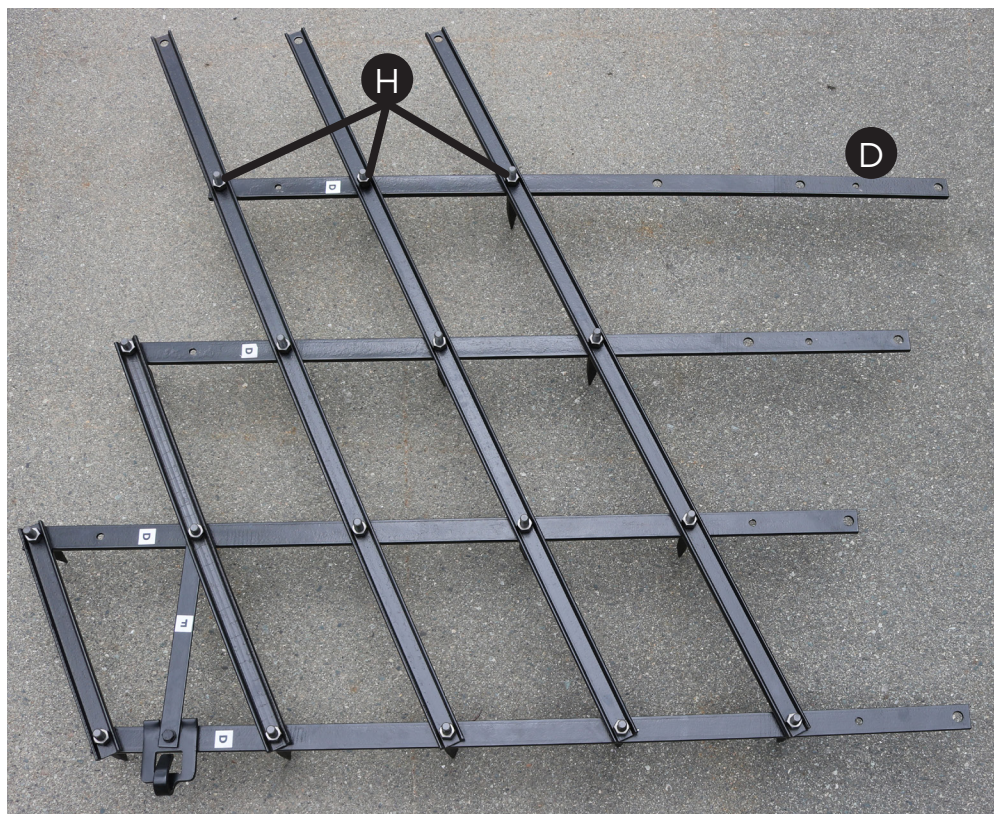
Parts

8. 1x Part D
3x Part H



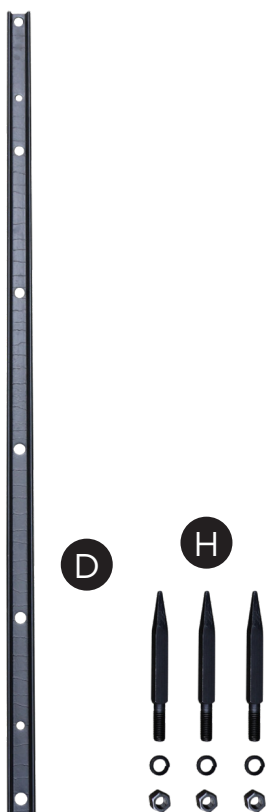
Instructions

Fasten Part D using H parts to assembly, as shown



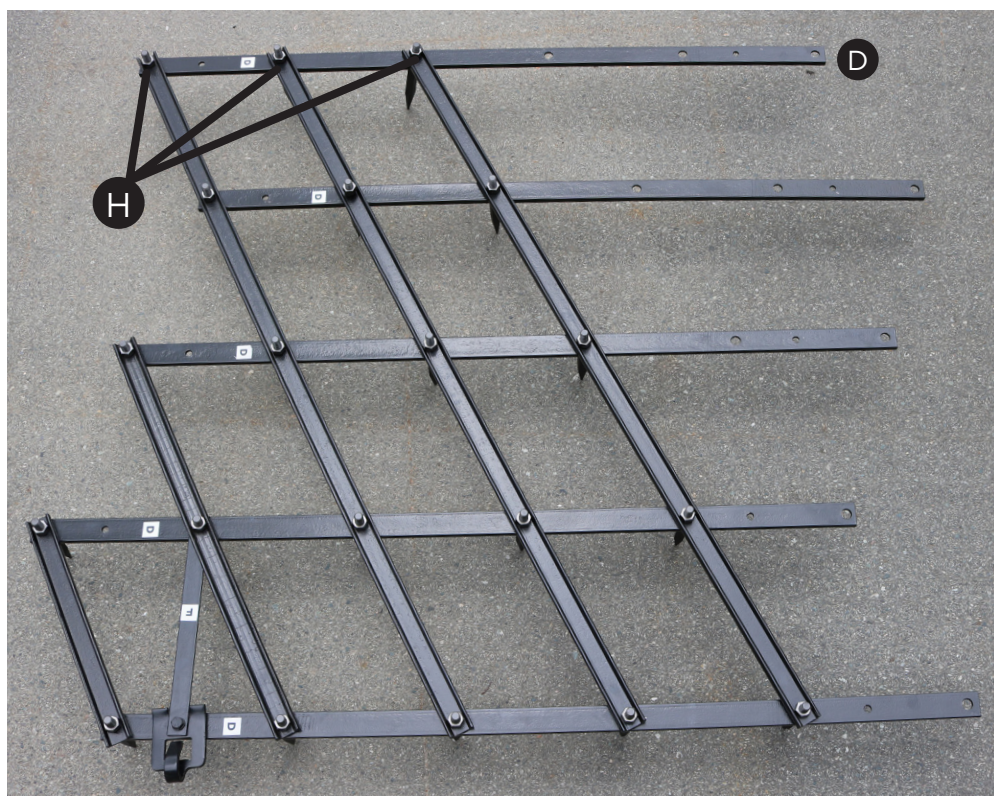
Parts

9. 1x Part D
3x Part H



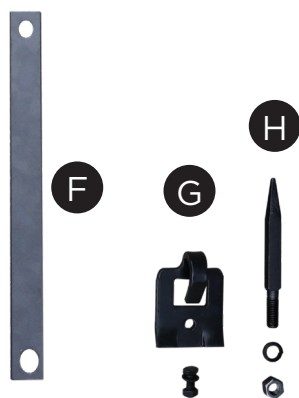
Instructions

Fasten Part D using H parts to assembly, as shown



Parts

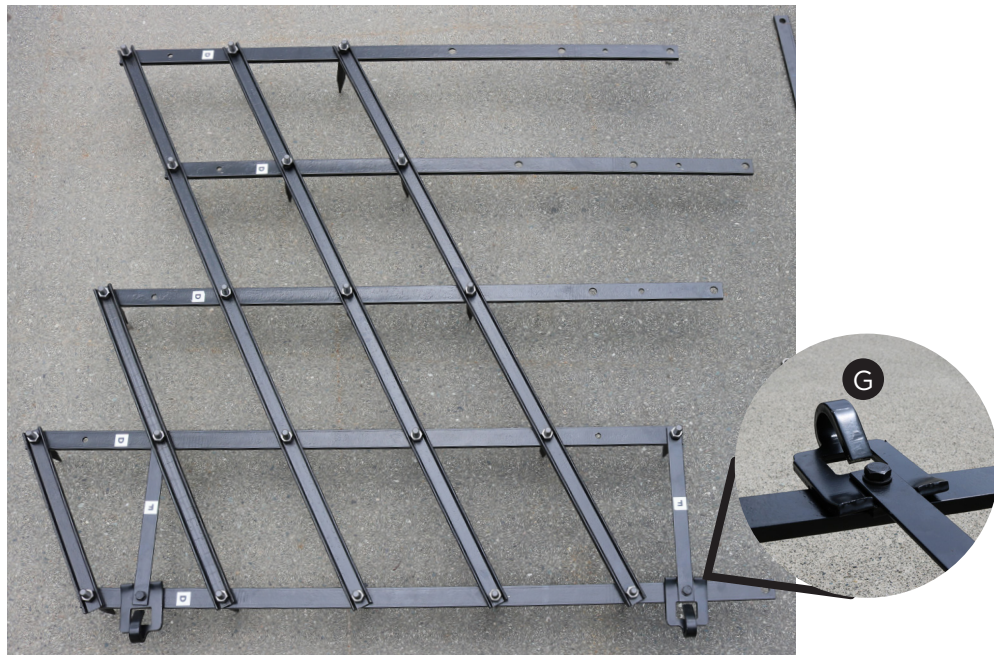
10. 1x Part F
1x Part G
1x Part H



Instructions

Fasten Part F to smaller hole using Part G, then using Part H hold the other side in place, as shown.

Ensure that Part G and F are assembled correctly, as shown in close-up photo.



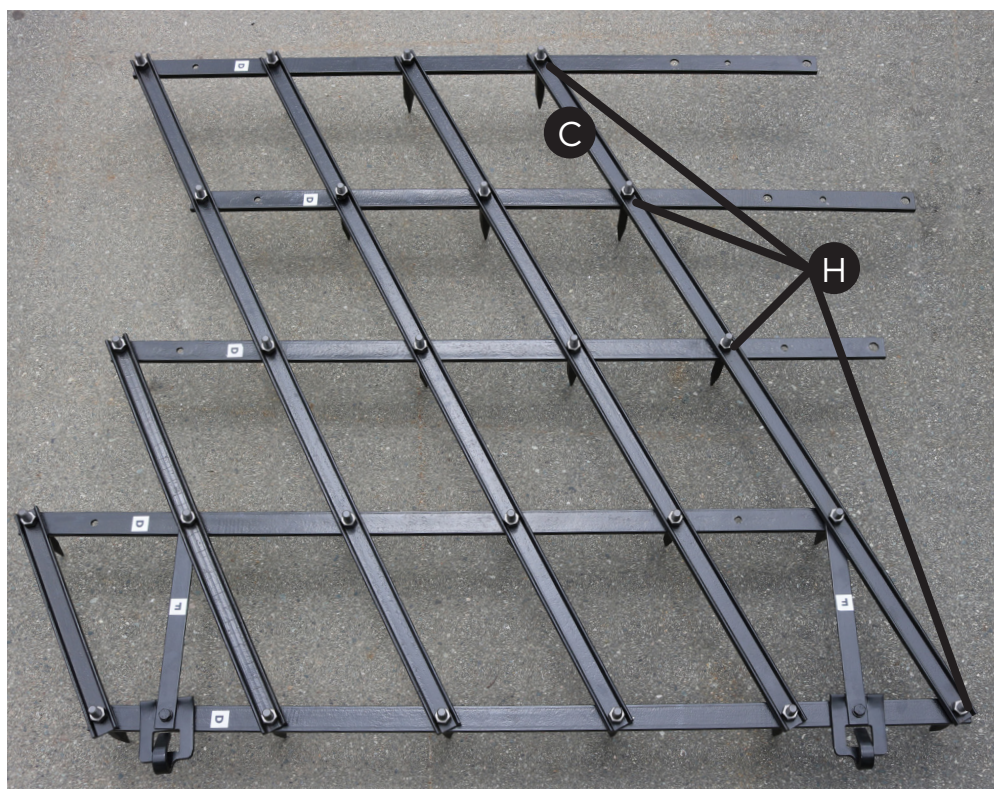
Parts

11. 1x Part C
4x Part H



Instructions

Fasten Part C using H parts to assembly, as shown



Parts

12. 1x Part B
3x Part H



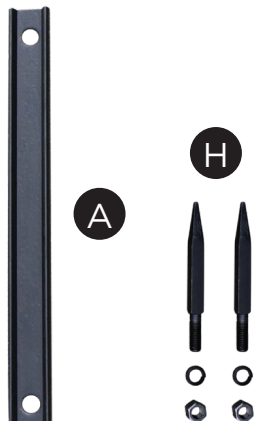
Instructions

Fasten Part B using H parts to assembly, as shown



Parts

13. 1x Part A
2x Part H



Instructions

Fasten Part F using H parts to assembly, as shown



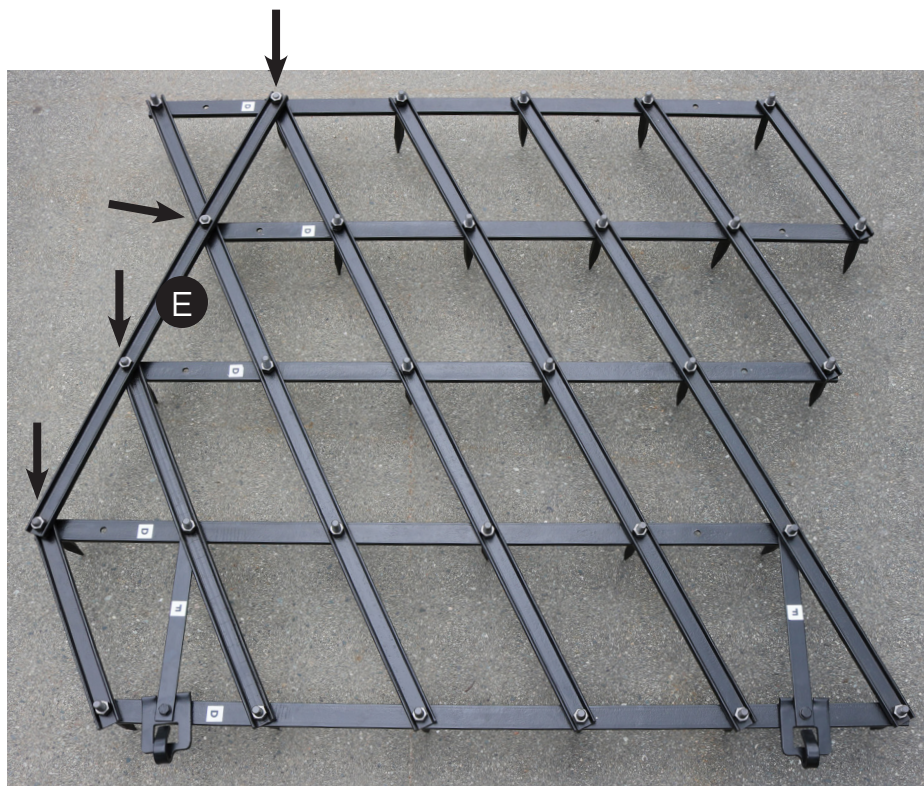
Parts

14. 1x Part E



Instructions

Loosen and remove nuts shown, then add part E to assembly as shown. Tighten nuts to assembly, once part E is added



Parts

15. 1x Part E



Instructions

Loosen and remove nuts shown, then add part E to assembly as shown. Tighten nuts to assembly, once part E is added





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